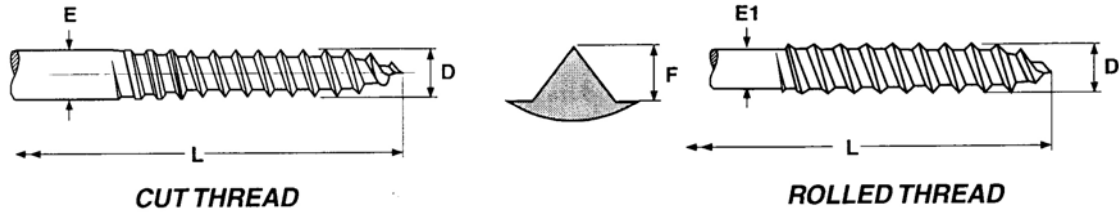


Cut & Rolled Thread Types



Thread & Body Diameters for Wood Screws – Cut & Rolled Thread Types

Nominal Size	Threads per Inch	D		E		E1		F
		Major Thread Diameter		Body Diameter – Cut Thread		Body Diameter – Rolled Thread		Thread Depth
		Max	Min	Max	Min	Max	Min	Min
2	.086	.090	.079	.090	.079	.075	.064	.010
4	.112	.116	.105	.116	.105	.095	.084	.016
5	.125	.129	.118	.129	.118	.107	.096	.018
6	.138	.142	.131	.142	.131	.118	.107	.020
8	.164	.168	.157	.168	.157	.136	.125	.023
9	.177	.181	.170	.181	.170	.147	.136	.026
10	.190	.194	.183	.194	.183	.157	.146	.030
12	.216	.220	.209	.220	.209	.176	.165	.031
14	.242	.246	.235	.246	.235	.201	.190	.035

