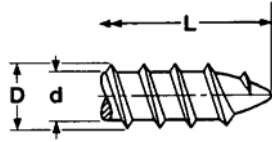
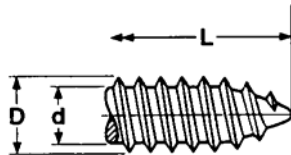


## TYPE A THREADS FOR SELF TAPPING SCREWS



Nominal Size or Basic Screw Diameter	Threads per Inch	D		d		L		
		Major Diameter		Minor Diameter		These Lengths or Shorter Have AB Threads		
		Max	Min	Max	Min	90 Degree Heads	Csk Heads	
6	.139	18	.141	.136	.102	.096	1/4	5/16
7	.155	16	.158	.152	.114	.108	5/16	3/8
8	.165	15	.168	.162	.123	.116	3/8	7/16
10	.192	12	.194	.188	.133	.126	3/8	1/2
12	.218	11	.221	.215	.162	.155	7/16	9/16
14	.252	10	.254	.248	.185	.178	1/2	5/8
20	.330	9	.333	.327	.234	.226	11/16	13/16
24	.385	9	.390	.383	.291	.282	3/4	1

## TYPE AB THREADS FOR SELF TAPPING SCREWS



Nominal Size or Basic Screw Diameter	Threads per Inch	D		d		L		
		Major Diameter		Minor Diameter		Minimum Practical Screw Lengths		
		Max	Min	Max	Min	90 Degree Heads	Csk Heads	
4	.1120	24	.114	.110	.086	.082	3/16	7/32
6	.1380	20	.139	.135	.104	.099	7/32	17/64
8	.1640	18	.166	.161	.122	.116	9/32	21/64
10	.1900	16	.189	.183	.141	.135	21/64	3/8
12	.2160	14	.215	.209	.164	.157	3/8	13/32
1/4	.2500	14	.246	.240	.192	.185	13/32	15/32
5/16	.3125	12	.315	.306	.244	.236	5/8	3/4
3/8	.3750	12	.380	.371	.309	.299	3/8	29/32